

NOTES:

1. DRAWING TO BE INTERPRETED IN ACCORDANCE WITH STANDARDS PRESCRIBED IN DOD-STD-100.

2 MATERIAL
STEEL, CORROSION RESISTANT
CONDITION ANNEALED PER AMS 5643.

3. PRECIPITATION HARDEN TO A HARDNESS OF ROCKWELL C36-42 PER MIL-H-6875.

4. PASSIVATE PER SPEC QQ-P-35.

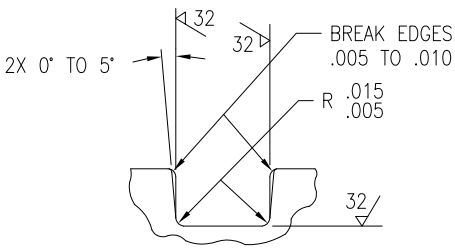
5 APPLY PART NUMBER BY ELECTRO-CHEMICAL ETCH IN APPROXIMATE AREA SHOWN .12 HIGH CHARACTERS IN ACCORDANCE WITH MIL-STD-130 53711-6288991.

6. UNLESS OTHERWISE SPECIFIED:
ALL FINISHED SURFACES TO BE 125/

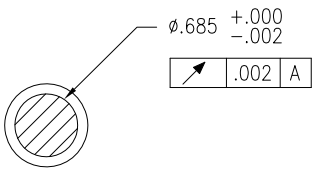
7. REMOVE BURRS AND BREAK SHARP EDGES.

CAD MAINTAINED, CHANGES
SHALL BE INCORPORATED BY
THE DESIGN ACTIVITY.

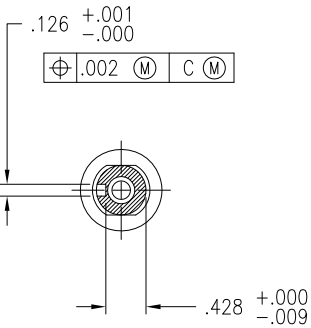
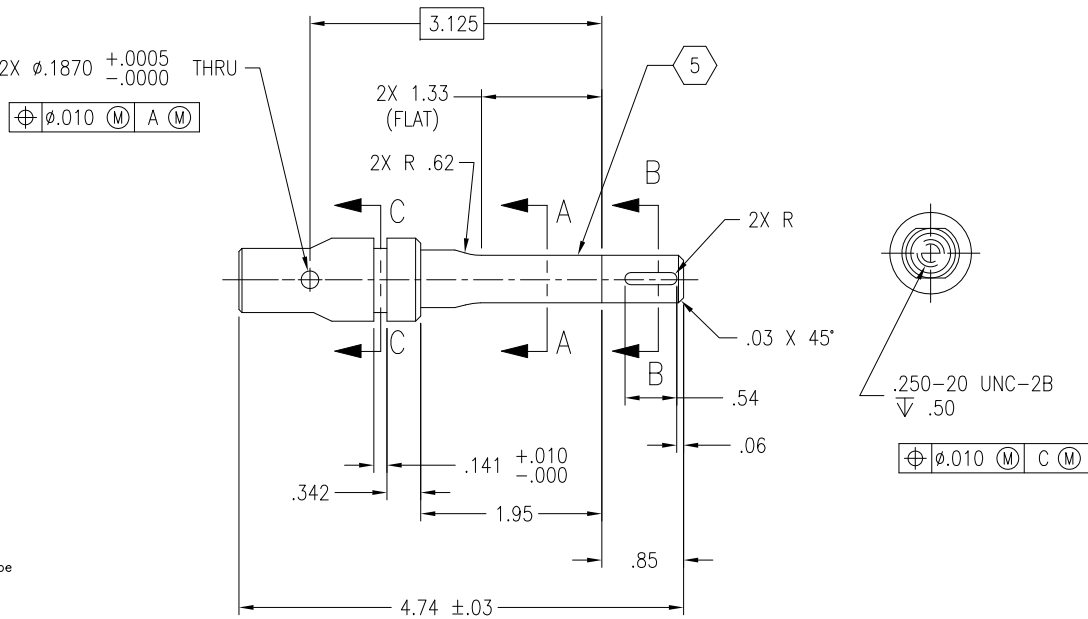
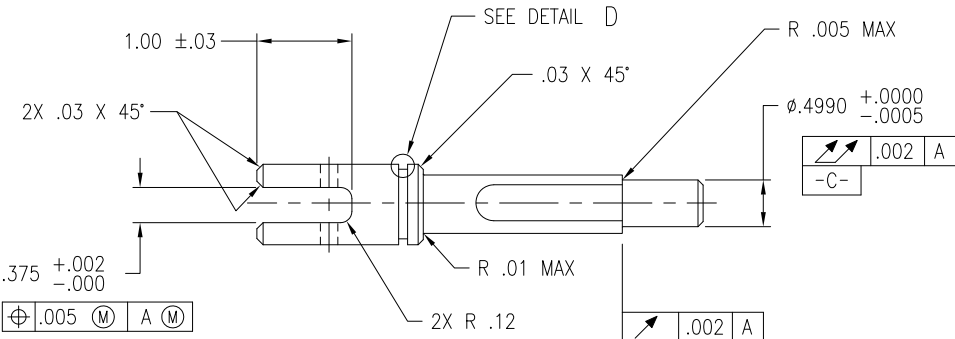
DRAWING NO.		6288991	SHEET 1	1	
REVISIONS					
ZONE	LTR	DESCRIPTION		DATE	APPROVED
	A	ECP 5063, NOR 80493		89-02-16	QC LEB RM
	B	ECP AV90133C1 NOR 0053		91-04-22	QC RM JRS
	C	SEE ECP AV91207, NOR 0166		93-06-22	QC RM JRS
		REDRAWN WITHOUT CHANGE TO CONVERT DRAWING FROM MANUAL MAINTENANCE TO CAD MAINTENANCE. REVISION LEVEL NOT ADVANCED. APPROVAL RECORD AND REVISION HISTORY EXISTING BEFORE CONVERSION ARE ON FILE AT THE U.S. MARINE CORPS TECHNICAL DATA REPOSITORY.		98-02-04	
	D	ECP 6009, NOR 6009-32		2012-06-28	AL MSB



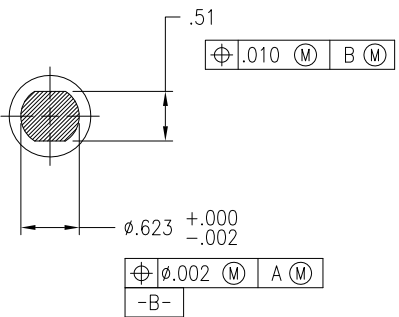
DETAIL D



SECTION C-C



SECTION B-B



SECTION A-A

CURRENT DESIGN ACTIVITY CAGE CODE OMLM6
U.S. MARINE CORPS
OFFICE OF THE DIRECT REPORTING PROGRAM MANAGER
ADVANCED AMPHIBIOUS ASSAULT
ARLINGTON, VA 22201-3803

Distribution Statement C. Distribution authorized to U.S. Government Agencies and their contractors. This document contains data subject to U.S. Export control laws. Date of determination: 89-02-10. Other requests for this document shall be referred to Naval Sea Systems Command (PMS 310).

"DESTRUCTION NOTICE - For classified documents, Follow the procedures in DOD 5220.22-M Industrial Security Manual, Section 11-19 or DOD 5200.1-R, Information Security Program Regulation, Chapter IX. For unclassified, limited documents, destroy by any method that will prevent disclosure of contents or reconstruction of document."

"WARNING - This document contains technical data whose export is restricted by the Arms Export Control Act (Title 22, U.S.C. Sec. 2751 et seq.) or Executive Order 12470. Violators of these export laws are subject to severe criminal penalties."

CAD MAINTAINED. MANUAL CHANGES NOT PERMITTED.

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON		CONTRACT NUMBER N00024-86-C-2024		DEPARTMENT OF THE NAVY NAVAL SEA SYSTEMS COMMAND WASHINGTON, D.C. 20362	
		ANGLES DECIMALS ±5° .XX ±.01 .XXX ±.005		FSCM 10237			
		MATERIAL		APPROVED BY NAVSEA			
6289572 UGWS		6		ACCEPTED BY NAVSEA			
NEXT ASSY USED ON APPLICATION		MATERIAL ENGR. WELD ENGR. INSP ENGR.		APPROVED BY NAVSEA			
				W J BARNETT			
				HAS BEEN "PROVED" BY MANUFACTURE AND TEST			
				SIZE		FSCM NO.	
				D 53711		DRAWING NO.	
				SCALE		UNIT WT LB	
				1/1		SHEET 1 OF 1	