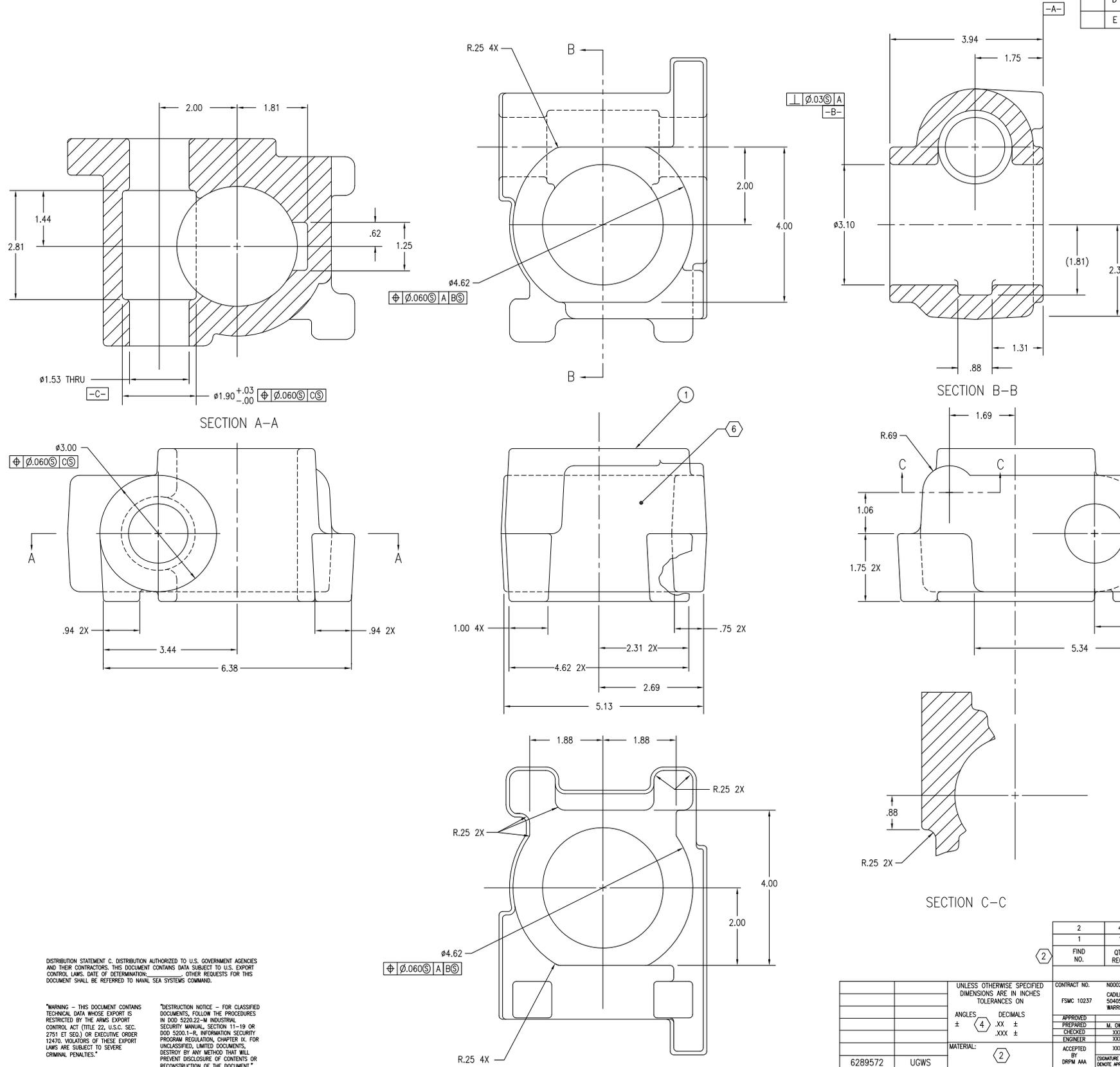


REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	ECP 5063, NOR 80448	XXXX-XX-XX	XXX
	B	XXXX	XXXX-XX-XX	XXX
	C	ECP 5250, NOR 83385	1995-10-23	SK
		REDRAWN WITHOUT CHANGE TO CONVERT DRAWING FROM MANUAL MAINTENANCE TO CAD MAINTENANCE. REVISION LEVEL NOT ADVANCED. APPROVAL RECORD AND REVISION HISTORY EXISTING BEFORE CONVERSION ARE ON FILE AT THE US MARINE CORP TECHNICAL DATA REPOSITORY.	2001-06-12	
	D	ECP 5532, NOR 5532-22	2007-10-22	MSB AL
	E	ECP 6009, NOR 6009-33	2012-06-28	AL MSB

- NOTES:
- DRAWING IS IN ACCORDANCE WITH MIL-STD-100.
 - MATERIAL:
ALUMINUM ALLOY PERMANENT: MOLD CASTING ALLOY 356.0 TEMPER T6 PER QQ-A-596.
OPTIONAL:
CASTING, ALUMINUM, 356.0-T6, SPEC ASTM B108 OR CASTING, ALUMINUM, 356.0-T6, SPEC ASTM B26.
 - CASTING PER MIL-STD-2175, CLASS 2, GRADE A.
 - UNLESS OTHERWISE SPECIFIED:
CAST TOLERANCES .XX ±.03
CORNER RADII .09
FILLET RADII .12
DRAFT ANGLES 3° MAX
MATCHING TOL: .XX ±.01
.XXX ±.005
 - AFTER MACHINING, ANODIZE PER MIL-A-8625, TYPE II, CLASS 1, DIMENSIONAL LIMITS AND SURFACE TEXTURE APPLY AFTER COATING.
 - APPLY PART NUMBER BY CAST .03 RAISED OR DEPRESSED, .12 MIN HIGH CHARACTERS IN APPROXIMATE AREA SHOWN IN ACCORDANCE WITH MIL-STD-130: 53711-6289013.
 -
 - HOLE PREPARATION FOR INSERTS SHALL BE IN ACCORDANCE WITH MIL-I-45932/1.
 - REMOVE BURRS AND BREAK SHARP EDGES.



MACHINING	SHEET 2
CASTING	SHEET 1
DESCRIPTION	

REV STATUS OF SHEETS	REV	E	E
	SHEET	1	2

CURRENT DESIGN ACTIVITY CAGE CODE OMLM6
U.S. MARINE CORPS
OFFICE OF THE DIRECT REPORTING PROGRAM MANAGER
ADVANCED AMPHIBIOUS ASSAULT
WASHINGTON, D.C. 20360-0001

2	4	81349	MS5932/1-24	INSERT
1	1			CASTING
FIND NO.	QTY REQD	CAGE CODE	PART NO. OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION

CONTRACT NO. N05024-86-C-3024		DEPARTMENT OF THE NAVY	
FSCM 10237		U.S. MARINE CORPS	
CADILLAC GAGE CORP. 50405 GROSEBECK WARREN, MI 48089		NAVAL SEA SYSTEMS COMMAND WASHINGTON, D.C. 20362	
APPROVED BY	M. OWEN	DATE	XXXX-XX-XX
PREPARED BY	XXX	DATE	XXXX-XX-XX
CHECKED BY	XXX	DATE	XXXX-XX-XX
ENGINEER	XXX	DATE	XXXX-XX-XX
ACCEPTED BY	XXX	DATE	XXXX-XX-XX
DRPM AAA	(SIGNATURE DOES NOT DENOTE APPROVAL)	SIZE	FSCM NO.
6289572	UGWS	E	53711
NEXT ASSY USED ON	MATL ENGR WELDED ENGR INSP ENGR	DRAWING NO.	6289013
APPLICATION		SCALE	1/1
		UNIT WT:	LB. 1 OF 2

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