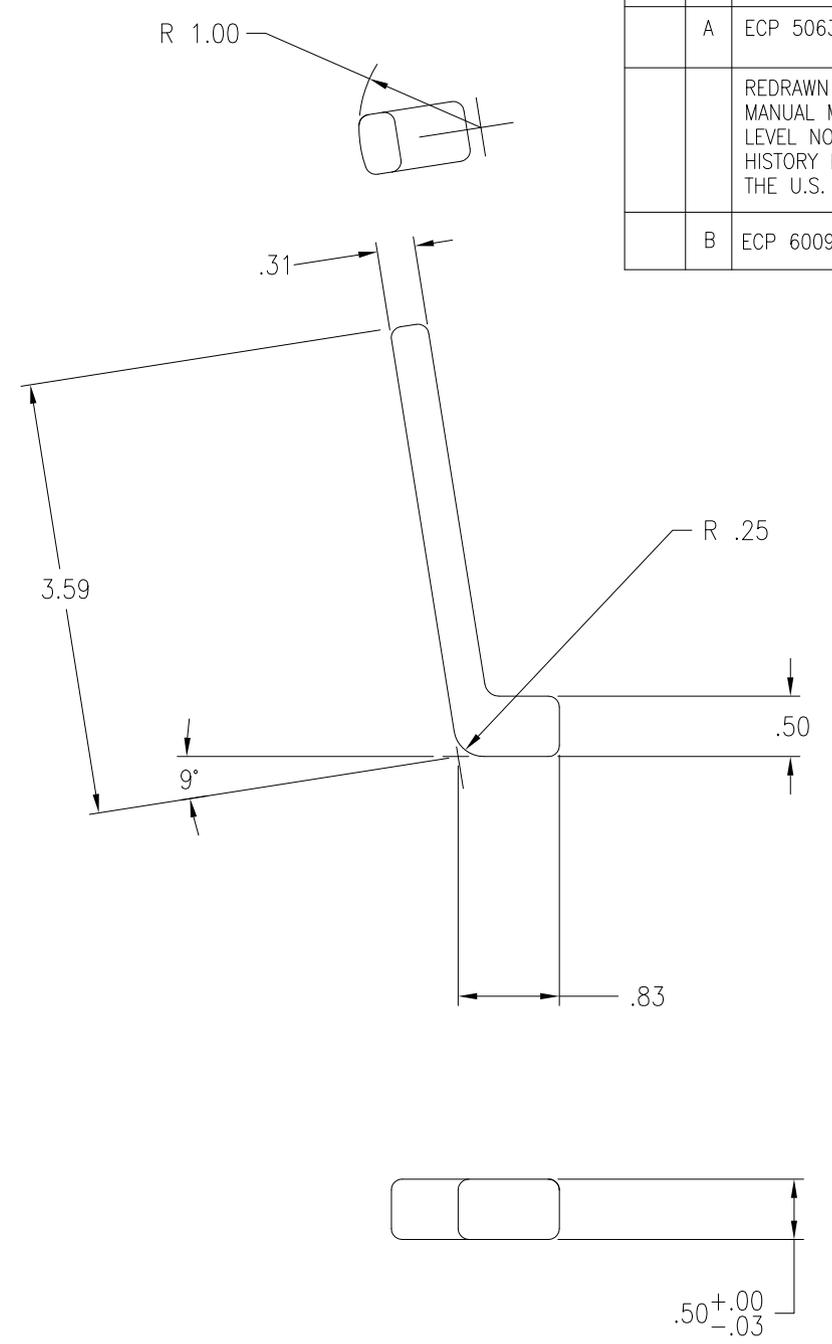


NOTES:

1. DRAWING TO BE INTERPRETED IN ACCORDANCE WITH STANDARDS PRESCRIBED BY DOD-STD-100
2. MATERIAL: STEEL SAND CASTING, CORROSION RESISTANT, 431 PER AMS 5372.
3. CASTING PER MIL-STD-2175, CLASS 2.
4. UNLESS OTHERWISE SPECIFIED:
 CASTING TOLERANCE .XX ±.03
 CORNER RADII .09
 FILLET RADII .12
 DRAFT ANGLE 2° MAX
 MACHINING TOLERANCE .XX ±.01
5. APPLY PART NUMBER BY BAG OR TAG IN ACCORDANCE WITH MIL-STD-130: 53711-6288999.
6. REMOVE BURRS AND BREAK SHARP EDGES.



REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	ECP 5063, NOR 80497	89-02-16	QC LEB WM
		REDRAWN WITHOUT CHANGE TO CONVERT DRAWING FROM MANUAL MAINTENANCE TO CAD MAINTENANCE. REVISION LEVEL NOT ADVANCED. APPROVAL RECORD AND REVISION HISTORY EXISTING BEFORE CONVERSION ARE ON FILE AT THE U.S. MARINE CORPS TECHNICAL DATA REPOSITORY.	98-02-04	
	B	ECP 6009, NOR 6009-28	2012-06-28	AL MSB

REV STATUS OF SHEETS	REV SHEET	B 1	A 2
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MACHINING	SHEET 2
CASTING	SHEET 1
DESCRIPTION	

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CAD MAINTAINED. MANUAL CHANGES NOT PERMITTED.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON ANGLES DECIMALS ± 1' .XX ± 4		CONTRACT NO. N00024-86-C-2024 FSCM 10237 CADILLAC GAGE CO 25760 GROESBECK WARREN, MICH 48089		DEPARTMENT OF THE NAVY NAVAL SEA SYSTEMS COMMAND WASHINGTON, D.C. 20362	
MATERIAL 2		APPROVED BY NAVSEA	PREPARED CALAMIA 87-03-02	LEVER, MANUAL DRIVE	
MATERIAL 2		CHECKED T. FRANKLIN 87-03-02	ENGINEER XXXX 87-03-26		
6289018 UGWS		ACCEPTED BY NAVSEA	XXXX 87-06-09	SIZE C	FSCM NO. 53711
NEXT ASSY USED ON APPLICATION		MATL ENGR --	WELD ENGR --	INSPE ENGR --	DRAWING NO. 6288999
		APPROVED BY NAVSEA	LE BEAR (SIGN ONLY IF ENGINEERING HAS BEEN 'PROVED' BY MANUFACTURE AND TEST)	SCALE 1/1	UNIT WT -- LB SHEET 1 OF 2

DRAWING NO. 6288999 SHEET 1